

CAULKERS FOR CAST IRON PIPES

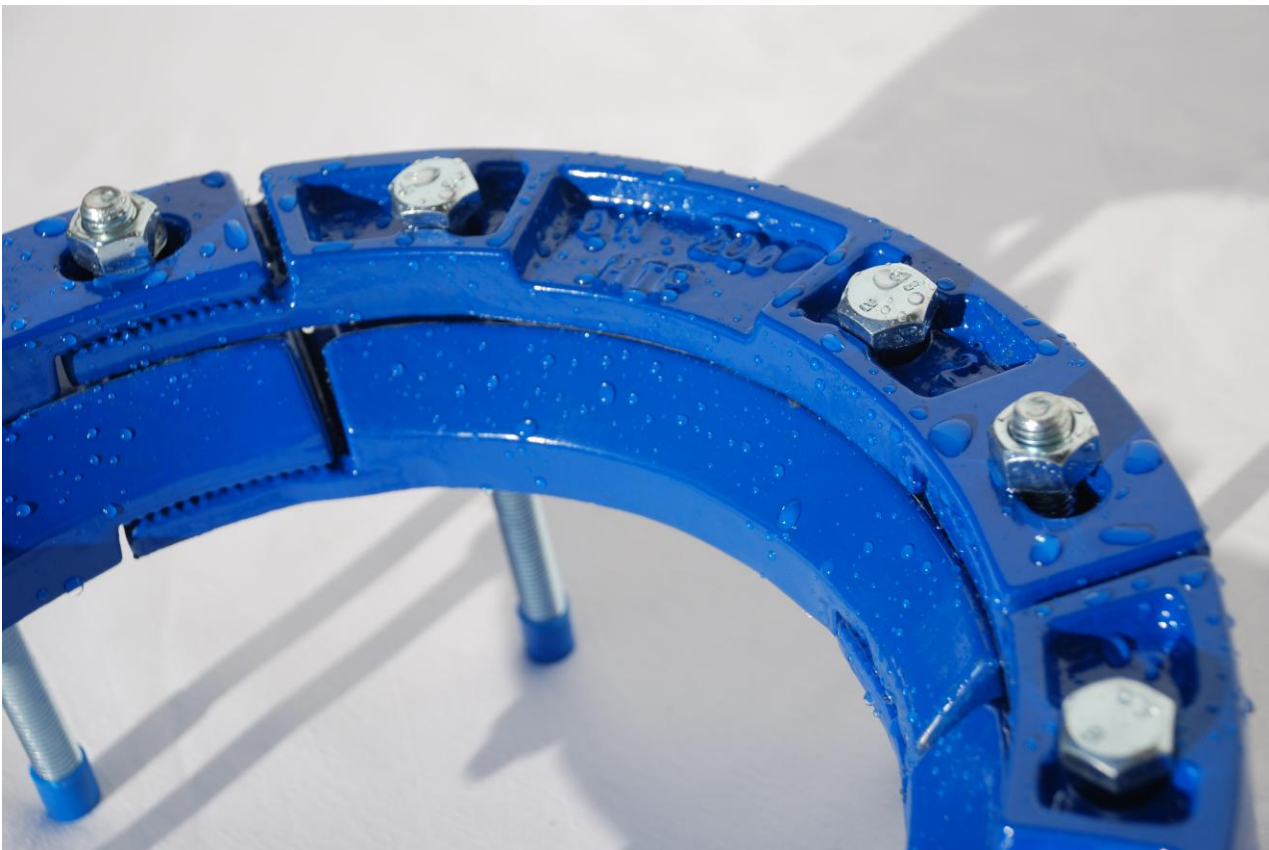
Application:

Hydrex caulkers are effective solution for repairs leaking joints of bell-and-spigot pipes (potable water and sewage installations). Double-bell caulkers are used to repair leaking double-bell couplers.

Materials:

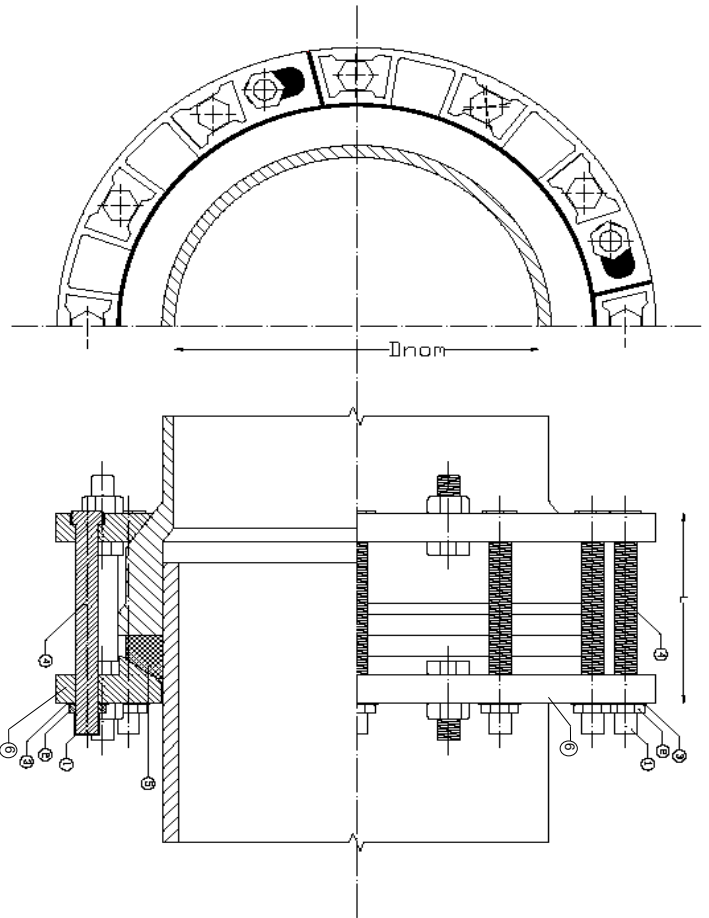
- ring elements – ductile iron EN-GJS-500-7 (according to PN-EN 1563: 2012)
- gasket - EPDM or NBR
- bolts, washers, nuts – galvanized steel or stainless steel

Caulkers are labelled with producers logo and nominal diameter.
All ring elements are protected with epoxy powder coating (min. 250 μ).
Working pressure PN 16.



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DN	Number of bolts	Number of rings' elements	
		front ring	back side ring
50	6	3	3
80	6	3	3
100	6	3	3
125	6	3	3
150	6	3	3
175	6	3	3
200	8	4	4
250	12	4	4
300	12	4	4
350	12	4	4
400	16	4	4
450	16	5	5
500	20	5	5
600	24	6	6
800	32	8	8
1000	36	9	9
1200	48	12	12



Component list:

1. Stud protection cap
2. Nut
3. Washer
4. Stud
5. Gasket
6. Ring element